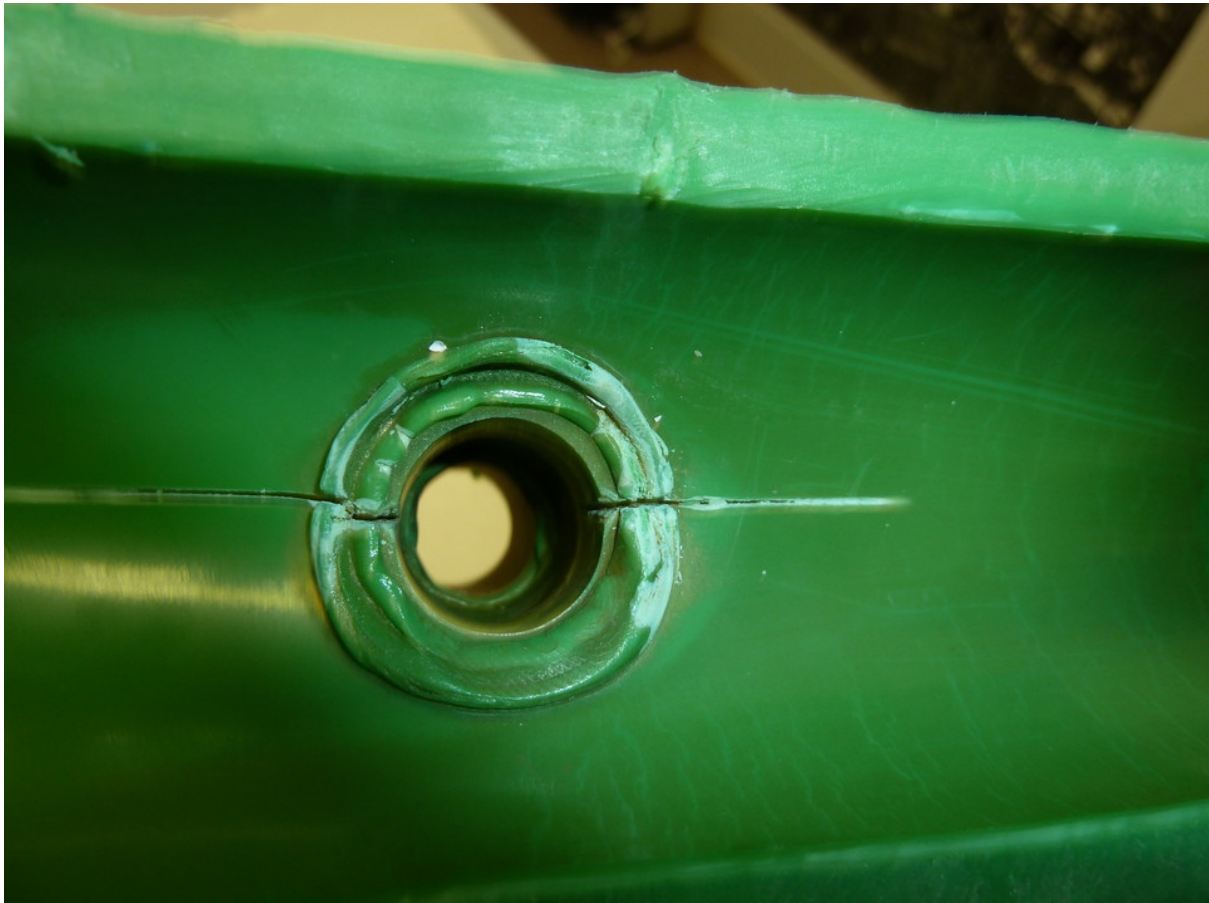


New Study by AGRU and the University of Linz (Austria) Discovers How to Improve the Stability of PP-R Hot Water Pipes by 250%

by PPN Editor



Introduction

Polypropylene Random Copolymer (PP-R) hot water pipes are commonly found in modern plumbing systems. However, their vulnerability to thermal oxidation and copper ion-induced degradation has remained a critical challenge, often culminating in oxidative embrittlement and cracking failures. Now, an innovative study by the University of Linz (Austria) offers a transformative solution, potentially extending the lifespan of PP-R hot water pipes by an astounding 250%.

The Core of the Challenge

Current stabilization systems for PP-R rely on tandem phenolic antioxidants (typically Irganox 1010 and Irganox 1330) and a metal deactivator (Irganox MD 1024). While effective initially, these systems are eventually overwhelmed under prolonged exposure to high temperatures and pro-oxidant copper ions, resulting in catastrophic material failure. The search for a more robust stabilization mechanism has been a pressing issue for researchers and industry players alike.

A Groundbreaking Discovery

The University of Linz's research delves deep into the complex interactions of various stabilizer systems under temperatures ranging from 65°C to 135°C. The study evaluates the performance of phenolic antioxidants, hindered amine light stabilizers (HALS), and thiosynergists in combating thermal degradation. By preparing 100 µm thick injection-moulded specimens and employing advanced techniques like Fourier-transform infrared spectroscopy (FTIR) and tensile testing, researchers uncovered the intricate dynamics of oxidation and degradation.

Key Findings

1. Diffusion-Limited Oxidation Effects:

The study identified the formation of splitting-off derivatives from phenolic stabilizers, persisting beyond the point of full embrittlement at approximately 20% relative content. This phenomenon underscores the need for a more resilient stabilization approach.

2. Enhanced Stabilization Through Additive Synergy:

The combination of phenolic antioxidants with HALS, while accelerating the decay of phenolic groups, demonstrated remarkable stabilization when supplemented with thiosynergists. This ternary additive mixture significantly slowed the degradation of the PP-R as reflected by phenol, nitroxide, and ester absorption indices, leading to an endurance boost of up to 2.5 times.

3. Advanced Analytical Insights:

The research revealed that traditional aging indicators like phenol index (PI), nitroxide index (NI), and ester index (EI) fail to accurately reflect the time-to-embrittlement in complex additive formulations. This finding emphasizes the need for improved diagnostic methods to evaluate long-term material stability.

Implications for the Industry

This breakthrough promises to redefine the PP-R hot water pipe market. By leveraging a more sophisticated additive system, manufacturers can produce pipes with enhanced durability, reducing failure rates and maintenance costs. The potential for extending pipe lifespans by 250% not only improves the economic viability of PP-R systems but also aligns with sustainability goals by reducing material waste.

A Future Built on Stability

The AGRU and University of Linz's study marks a significant leap forward in materials science, addressing a long-standing issue in the plumbing and construction industries. As this research gains traction, it is poised to set a new benchmark for the performance and reliability of PP-R hot water pipes, ensuring a future of stable, efficient, and sustainable infrastructure.

For further details, read the full study [here](#).

